

Secure-Weld Plus[®]

Galvanized
Welded
Ornamental
Steel Fence
Solutions



FENCE SOLUTIONS IN ORNAMENTAL • CHAIN LINK • WOOD • PVC • ACCESS CONTROL WWW.MERCHANTSMETALS.COM 866-888-5611

Secure-Weld Plus fence systems from Merchants Metals are the ideal choice for homeowners and businesses looking for an attractive high quality, low maintenance fencing solution.

Secure-Weld Plus begins with pre-galvanized steel which creates an added layer of protective coating. The pickets and rails are welded together to provide dependable strength and security and minimize installation time.

After the welding process, the product is sent through our state-of-the-art powder coating line where the galvanized material gets coated with a primer and



WESTERN 2 RAIL FENCE STYLE



TGIC polyester top coat. This process guarantees you years of enjoyment and the peace of mind that comes from dealing with a highly regarded, nationwide manufacturing company.

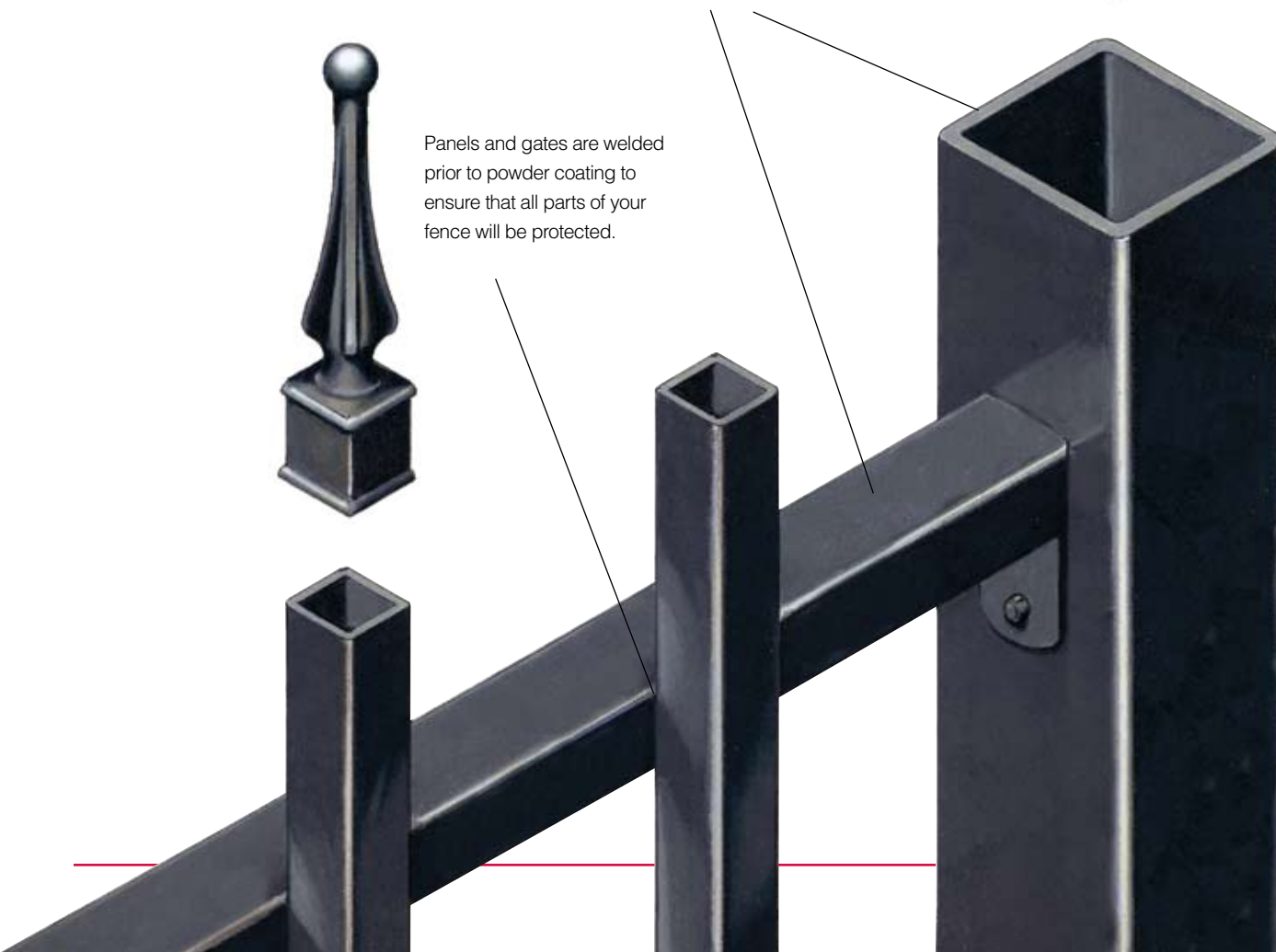
Available in a variety of heights and styles, Secure-Weld Plus provides long lasting beauty and maintenance-free enjoyment for years to come.



Every post, rail and picket is galvanized for maximum durability.



Panels and gates are welded prior to powder coating to ensure that all parts of your fence will be protected.





WESTERN 2 RAIL FENCE STYLE



SENTRY CURVED TOP 3 RAIL FENCE STYLE

FEATURES

Welded

Galvanized Steel

Powder Coated

Ten Year Limited Warranty

Variety of Heights and Styles

**Residential, Commercial
and Industrial Applications**



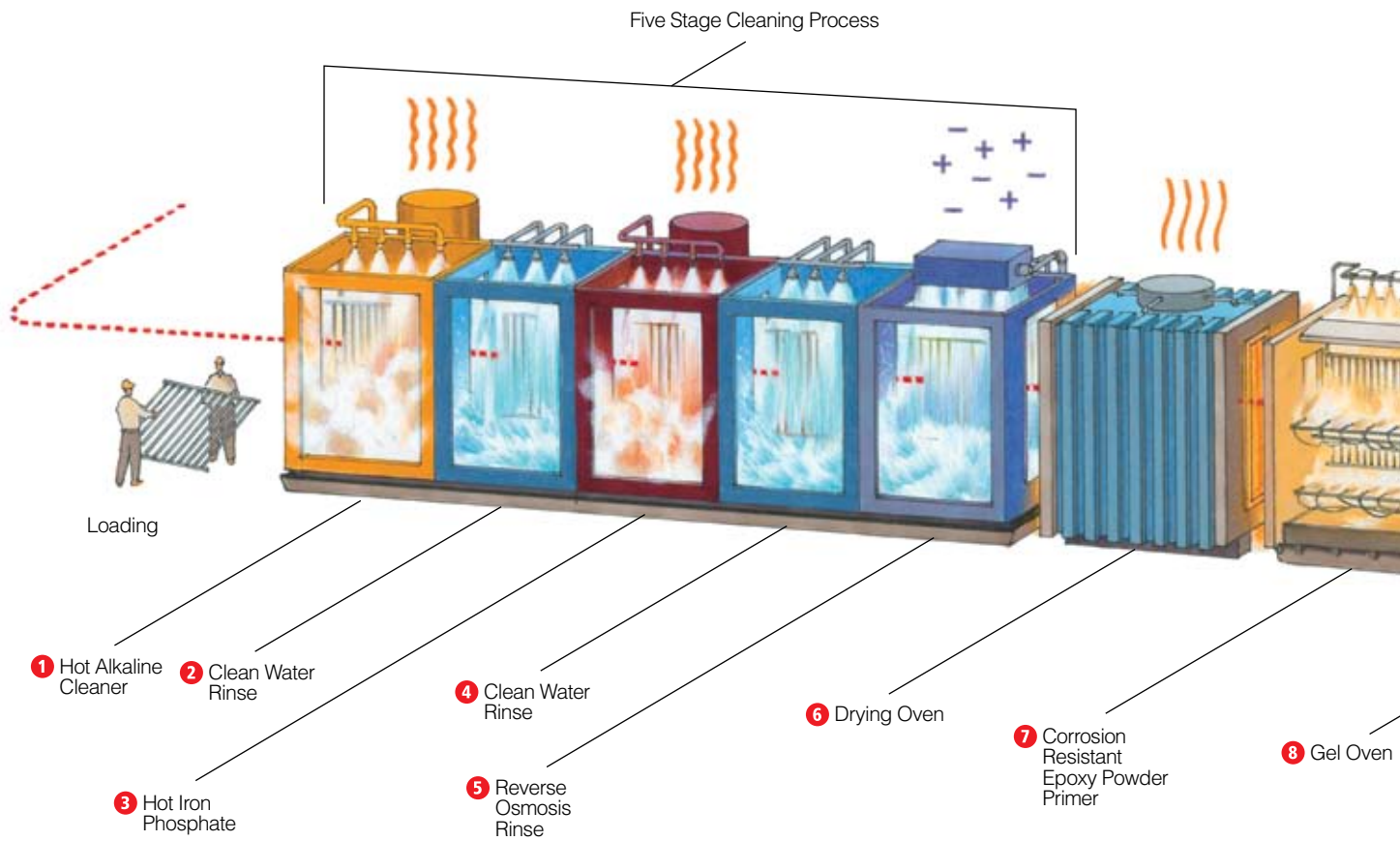
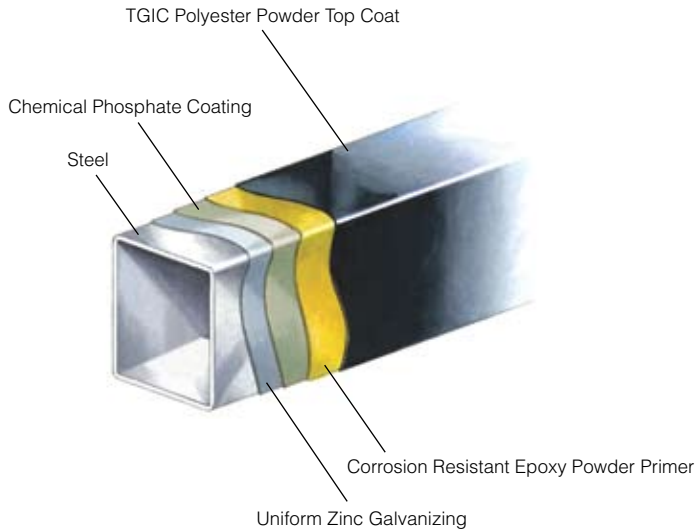
VISTA 3 RAIL FENCE STYLE

Advanced powder coating process

Merchants Metals leads the industry with an advanced powder coating process that incorporates a five-stage cleaning process for an added boost in protection power. This removes any impurities that could potentially mar the finish. Combined with a corrosion-resistant epoxy powder primer and polyester powder top coat, this ensures that each Secure-Weld Plus fencing system will be highly resistant to the effects of the outdoor elements.



Merchants Metals Quality Powder Coated Finish





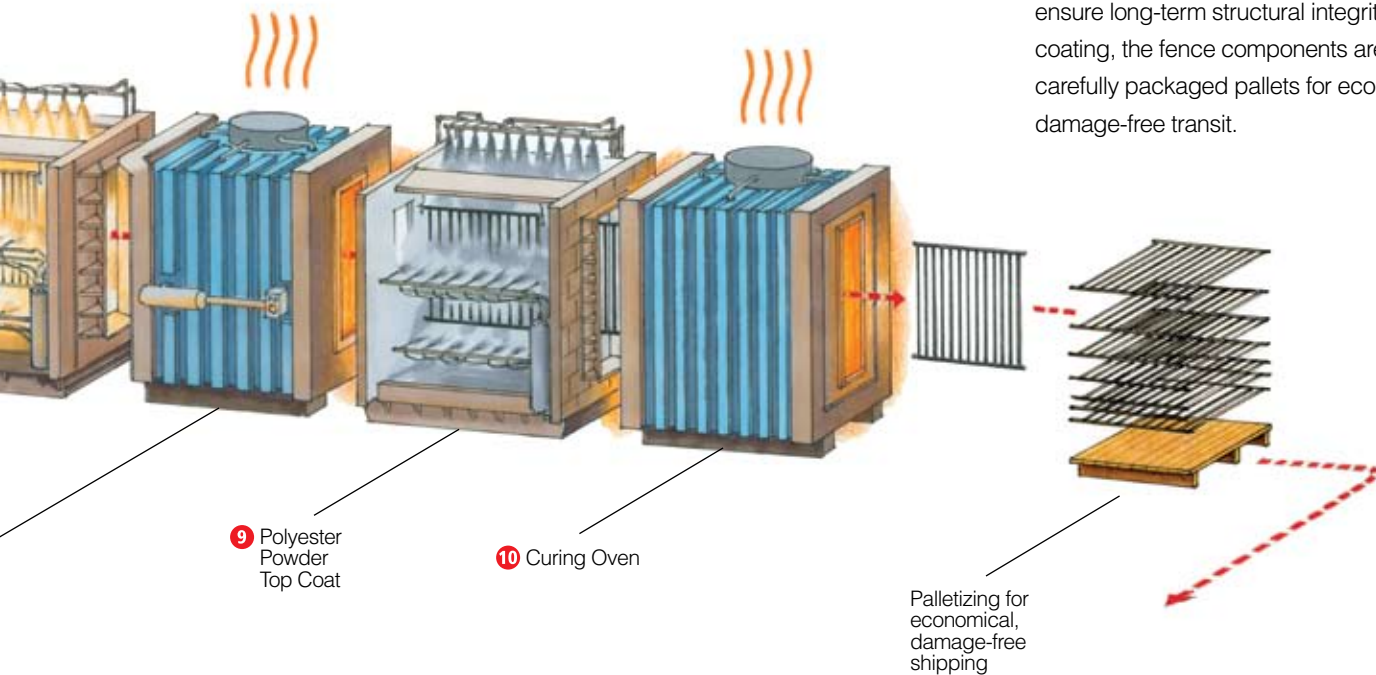
WESTERN 2 RAIL FENCE STYLE



VISTA 2 RAIL FENCE STYLE WITH SINGLE SWING GATE

Extra care from the factory to your doorstep

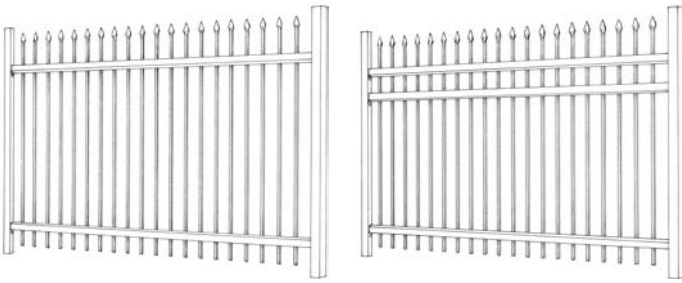
All Secure-Weld Plus Fence Systems are assembled and welded at the Merchants Metals factory to minimize your installation time and ensure long-term structural integrity. After powder coating, the fence components are shipped on carefully packaged pallets for economical and damage-free transit.



Sentry

Two Rail

Three Rail

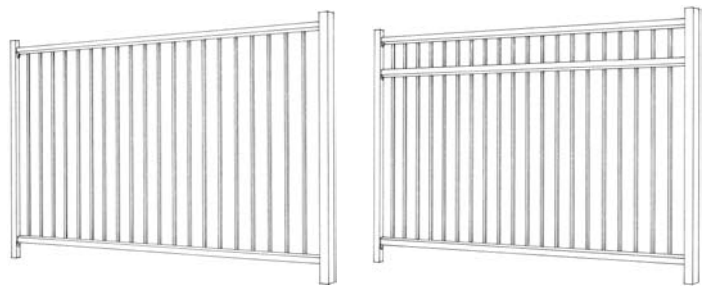


An all-purpose design, it is popular for a variety of residential and commercial applications. Straight and elegant lines blend well with most architectural styles.

Western

Two Rail

Three Rail

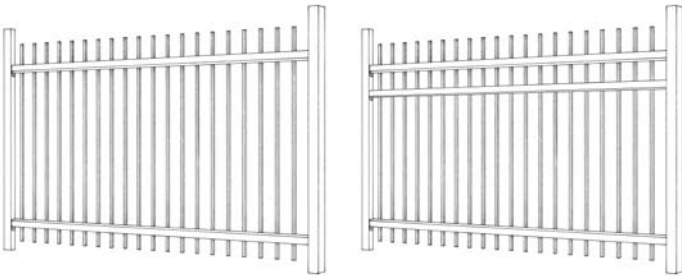


A clean and simple design that provides a very efficient barrier, yet maintains high visibility and classic lines. It is well suited to commercial and pool applications.

Vista

Two Rail

Three Rail



A classic design with universal appeal. The square top pickets can be left open or fitted with finials for a more decorative design.

Curved Top Sentry

Two Rail

Three Rail



A high security design which creates an imposing presence with a sense of style.



Ball Top Post Cap



Standard Post Cap



Spear



Ball Top



Fleur de Lis



Pressed Point

These beautiful and durable ornamental accessories add architectural interest to your residential, commercial or industrial property.

SPECIFICATIONS

	Residential	Suburban	Commercial	Industrial
Picket Size	5/8 inch square 18 gauge	3/4 inch square 18 gauge	3/4 inch square 16 gauge	1 inch square 16 gauge
Rail Size	1 inch square 16 gauge	1 1/4 inch square 16 gauge	1 1/2 inch square 14 gauge	2 inch square 14 gauge
Panel Lengths	94 inch and 120 inch	92 5/8 inch and 116 7/16 inch	94 inch and 120 inch	94 inch and 120 inch
Number of Pickets	20 and 26	19 and 24	19 and 25	18 and 24

Gates

A large selection of gates and posts are available to coordinate with your Secure-Weld Plus fencing solution. All are intricately fashioned by skilled craftsmen and then completed at the Merchants Metals factory with the same high-quality powder coat finishing.



VISTA 3 RAIL SLIDE GATE



VISTA 2 RAIL FENCE STYLE WITH SINGLE SWING GATE



SENTRY 2 RAIL FENCE STYLE WITH SINGLE SWING GATE

Additional Fence Solutions

Merchants Metals is one of the largest manufacturers and distributors of fence systems in the nation. The company's complete line of fencing solutions for residential, commercial and industrial applications includes:

- Hot Dipped Galvanized Chain Link
- Color Coated Chain Link
- Steel Ornamental in Both Component and Fully-Welded Systems
- Aluminum Ornamental Systems
- Wood Fence
- PVC Fence, Rail and Deck
- Temporary Fence
- Aluminum Track Gates
- Access Control Products
- K-8 Rated Cable System
- Guardrail

All Merchants Metals products are available through our Authorized Dealer network and other professional fence contractors.

To find out more about Merchants Metals and the fencing solutions we offer, please call 866.888.5611 or visit www.merchantsmetals.com.

ORNAMENTAL



CHAIN LINK



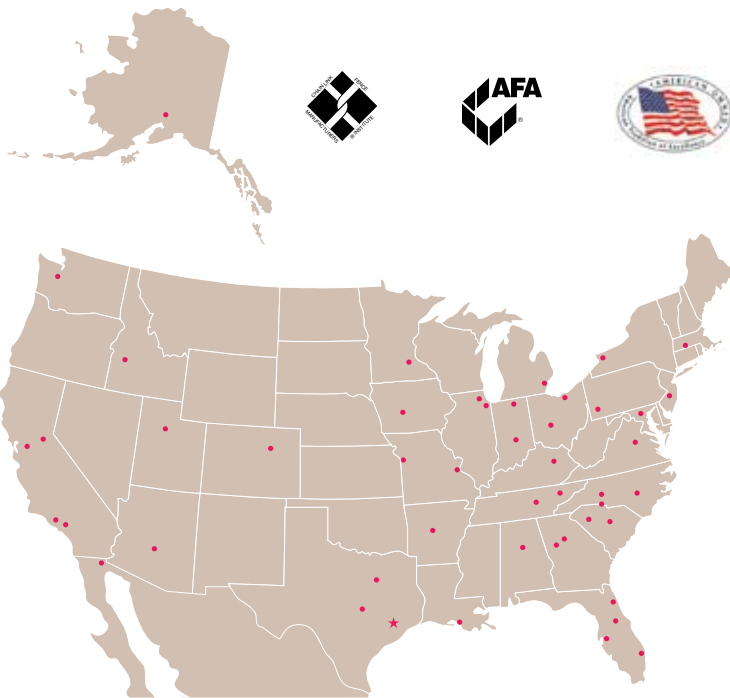
WOOD



PVC



ACCESS CONTROL



3838 N. Sam Houston Pkwy. E., Suite 600
 Houston, Texas 77032
 281.372.3800 866.888.5611 fax 281.372.3801
www.merchantsmetals.com
 a division of MMI Products, Inc.